

WASCOMAT “S20” MODEL*

HOSPITALITY WASH PROGRAMS

**(For Hotels/Motels, Restaurants, Retirement Communities, Schools and Universities,
Commercial and Institutional Laundries)**

1	White Uniforms, Sheets, Pillow- cases (Light Soil)	1A	White Towels (Medium Soil)	1B	Kitchen and Housekeeping Rags	1AB	Stain Treatment (Long Formula)
2	White Uniforms, Sheets, Pillow- cases (Medium Soil)	2A	White Towels (Medium Soil Short Program)	2B	Colored Table Linen (Bleach, No Starch)	2AB	White Table Linen (Bleach and Starch)
3	White Uniforms, Sheets, Pillow- cases and Table Linen (Heavy Soil)	3A	Colored Towels	3B	White 100% Polyester (VISA) Table Linen	3AB	Bedspreads, Delicates (Warm Water)
4	Color Uniforms, Sheets, Pillow- cases and Table Linen	4A	White Towels, Mops (Heavy Soil)	4B	Colored 100% Polyester (VISA) Table Linen	4AB	General Wash (Light Soil)
5	White Towels (Light Soil)	5A	Bedspreads, Delicates Cold	5B	Chef Coats	5AB	Test Program

Supply Code:

1 = Detergent
4 = Bleach

2 = Sour
5 = Starch

3 = Softener

FORMULA 1

WHITE UNIFORMS, SHEETS, AND PILLOWCASES

(LIGHT SOIL)

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS/BLEACH	7	HOT	LOW	SUPPLY 1 & 4
DRAIN	1			
RINSE 1	2	HOT	HIGH	NONE
DRAIN	1			
RINSE 2	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	2			
SHAKEOUT				

FORMULA 2

WHITE UNIFORMS, SHEETS, AND PILLOWCASES

(MEDIUM SOIL)

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE 1	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	½			
RINSE 2	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT 3	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	2			
SHAKEOUT				

FORMULA 3

WHITE UNIFORMS, SHEETS, AND PILLOWCASES

(HEAVY SOIL)

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE 1	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	½			
RINSE 2	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT 3	4	COLD	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	2			
SHAKEOUT				

FORMULA 4

COLORED UNIFORMS, SHEETS, AND PILLOWCASES

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	½			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	2			
SHAKEOUT				

FORMULA 5

WHITE TOWELS

(LIGHT SOIL)

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS/BLEACH (NO DRAIN)	7	HOT	LOW	SUPPLY 1 & 4
CHEATER/RINSE	1	HOT	HIGH	NONE
DRAIN	1			
RINSE 2	2	HOT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	1			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	3			
SHAKEOUT				

FORMULA 1A

WHITE TOWELS

(MEDIUM SOIL)

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	½			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	3			
SHAKEOUT				

FORMULA 2A

WHITE TOWELS

(MEDIUM SOIL, SHORT PROGRAM)

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	3			
SHAKEOUT				

FORMULA 3A

COLORED TOWELS

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	3			
SHAKEOUT				

FORMULA 4A

WHITE TOWELS AND MOPS

(HEAVY SOIL)

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	8	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	½			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	3			
SHAKEOUT				

FORMULA 5A

DELICATES COLD

(COLD WATER / GENTLE ACTION)

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS	5	COLD	HIGH	SUPPLY 1
DRAIN	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	1			
SOUR/SOFT	4	COLD	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	2			
SHAKEOUT				

FORMULA 1B

KITCHEN AND HOUSEKEEPING RAGS

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	7	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	2			
SHAKEOUT				

FORMULA 2B

COLORED TABLE LINEN

(BLEACH, NO STARCH)

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	½			
SOUR/SOFT	4	COLD	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	2			
SHAKEOUT				

FORMULA 3B

WHITE 100% POLYESTER (VISA) TABLE LINEN

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR	4	SPLIT	LOW	SUPPLY 2
DRAIN	40 sec.			
EXTRACT	1			
SHAKEOUT				

FORMULA 4B

COLORED 100% POLYESTER (VISA) TABLE LINEN

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
FLUSH	2	SPLIT	HIGH	NONE
DRAIN	1			
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE 1	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	COLD	HIGH	NONE
DRAIN	1			
SOUR	3	COLD	LOW	SUPPLY 2
DRAIN	40 sec.			
EXTRACT	1			
SHAKEOUT				

FORMULA 5B

CHEF COATS

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS	5	HOT	LOW	SUPPLY 1
DRAIN	1			
SUDS	8	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE 1	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE 2	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	½			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	3			
SHAKEOUT				

FORMULA 1AB

STAIN TREATMENT – (LONG FORMULA)

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS/BLEACH	30	HOT	LOW	SUPPLY 1 & 4
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	½			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	3			
SHAKEOUT				

FORMULA 2AB

WHITE TABLE LINEN

(BLEACH AND STARCH)

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS	9	HOT	LOW	SUPPLY 1
DRAIN	1			
RINSE	2	HOT	HIGH	NONE
DRAIN	1			
BLEACH	7	HOT	LOW	SUPPLY 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	½			
SOUR	2	SPLIT	LOW	SUPPLY 2
(NO DRAIN)				
STARCH	4	SPLIT	LOW	SUPPLY 5
DRAIN	40 sec.			
EXTRACT	3			
SHAKEOUT				

FORMULA 3AB

DELICATES

(WARM WATER)

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS	5	SPLIT	HIGH	SUPPLY 1
DRAIN	½			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	½			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	40 sec.			
EXTRACT	½			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	2			
SHAKEOUT				

FORMULA 4AB

LIGHT SOIL – GENERAL WASH FORMULA

OPERATION	TIME	TEMP	LEVEL	SUPPLIES
SUDS/BLEACH	9	HOT	LOW	SUPPLY 1 & 4
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
RINSE	2	SPLIT	HIGH	NONE
DRAIN	1			
SOUR/SOFT	4	SPLIT	LOW	SUPPLY 2 & 3
DRAIN	40 sec.			
EXTRACT	3			
SHAKEOUT				

FORMULA 5AB

Test Program

On all Selecta-28 machines, Program 7AB is a test program. The test program should be run whenever you start-up a machine and after performing service and troubleshooting to be sure it is operating properly. This is the test program, step-by-step:

1. Fill to low level with cold water, no drum rotation.
2. When low level is reached, rotate 90 seconds with normal action (12 seconds rotation, 3 seconds pause, then reverse direction and repeat). After 90 seconds normal action, stop rotation. No drain.
3. Continue to fill to high level with hot water with no drum rotation.
4. When high level is reached, rotate for 90 seconds with gentle action (3 seconds rotation, 12 seconds pause, then reverse direction and repeat). After 90 seconds gentle action, stop rotation.
5. Drain with gentle action.
6. Fill to high level with cold and hot water with normal action. When high level is reached, proceed to step 7 with normal action.
7. Supply signals 1, 2, 3, 4, and 5, on simultaneously for 60 seconds. Check for 220V between terminals 1, 2, 3, 4, 5, and C.
8. Drain with normal action.
9. Extract 2 minutes. On two-speed models, first go to distribution speed, and then extract 2 minutes at both low and high speeds.
10. Fill to low level with cold water with normal action. When low level is reached, rotate 30 seconds with normal action.
11. Drain. End of test program.

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